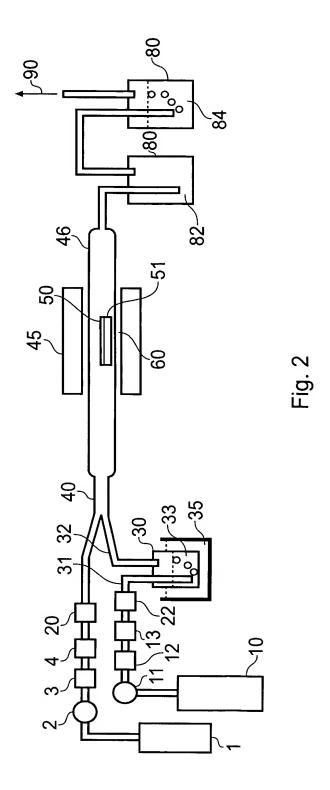


Fig. 1
Film of germanium sulphide deposited on a calcium fluoride substrate, showing topview (left) and cleaved edge (right)

**Best Available Copy** 



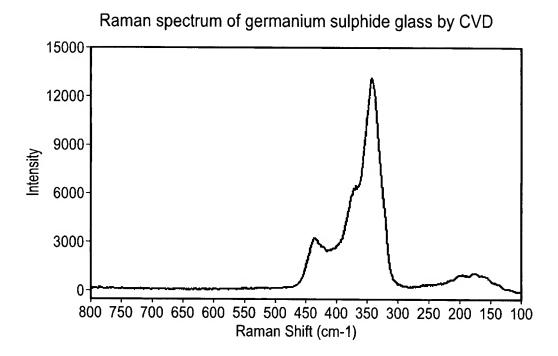
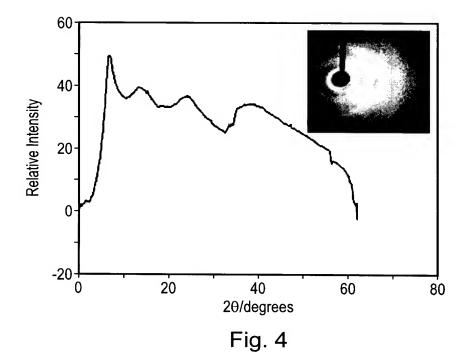


Fig. 3
Shows the typical Raman spectrum of germanium sulphide glass thin film by chemical vapour deposition (CVD)



Shows the typical X-ray diffraction (XRD) pattern of germanium sulphide glass thin film by chemical vapour deposition (CVD)

Fig. 5

50

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 $\mu m$ 

-0.2

vertical 4.0-

-0.6

-0.8

0

Shows the Alpha-step profile of rib structures of germanium sulphide glass waveguide by photolithography and Ar ion-beam milling

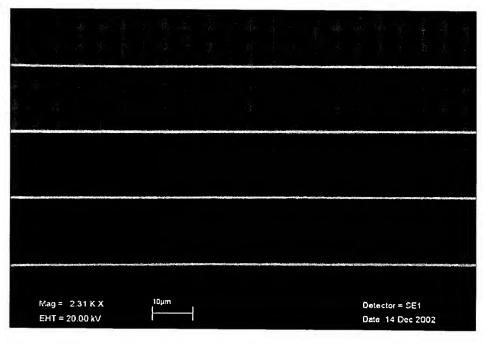
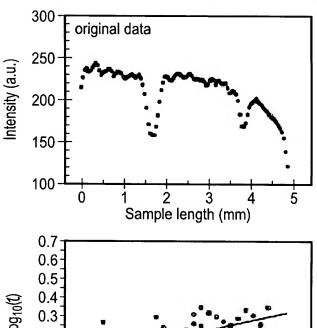


Fig. 6

Shows the SEM picture of rib structures of a germanium sulphide glass waveguide fabricated by photolithography and Ar ion-beam milling



0.2 0.1 0.0 -0.1 -0.2 0.0 0.2 0.4 0.6 0.8 1.0 1.2 Sample length (mm)

CVD R21S3 GeS<sub>x</sub> glass waveguide loss measurement

Fig. 7

Illustrates the guiding of light by the rib structures formed from germanium sulphide glass thin films by photolithography and etching and the experimental analysis used to assess the optical waveguide transmission loss

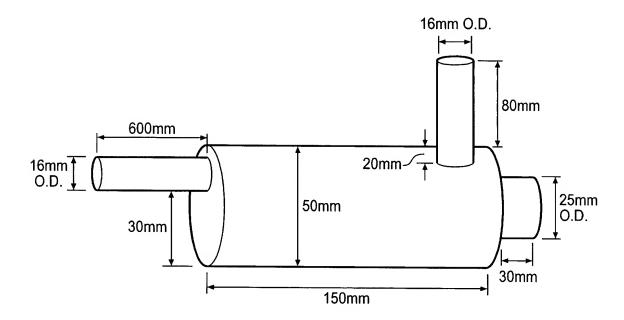
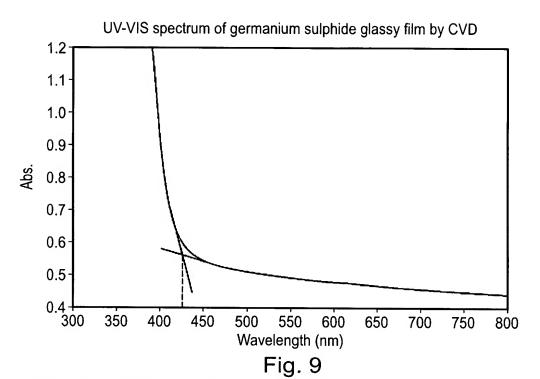
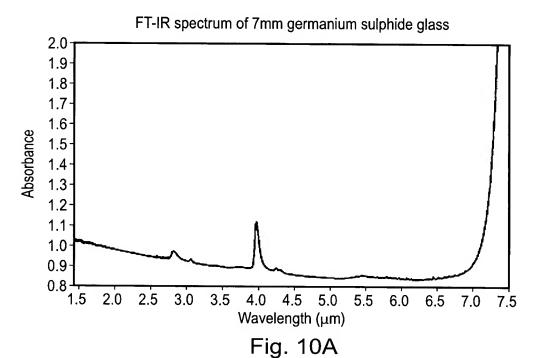


Fig. 8
Bulk Glass Deposition Apparatus



Shows the typical UV-VIS spectrum of germanium sulphide glass by CVD



Infrared transmission spectrum of a bulk GeS<sub>x</sub> glass sample

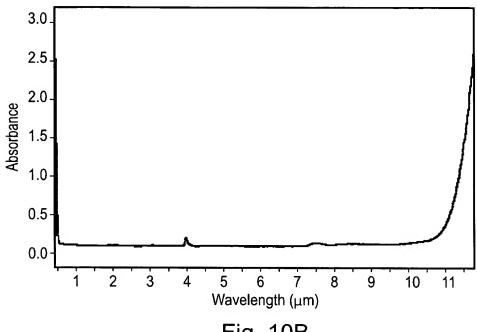


Fig. 10B

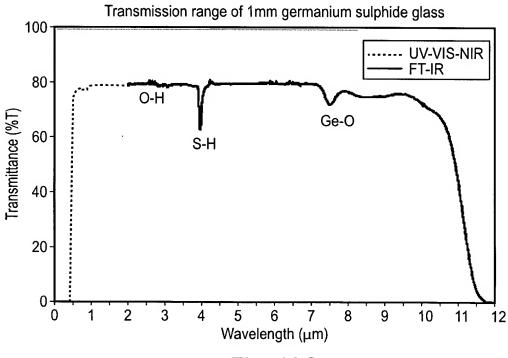


Fig. 10C

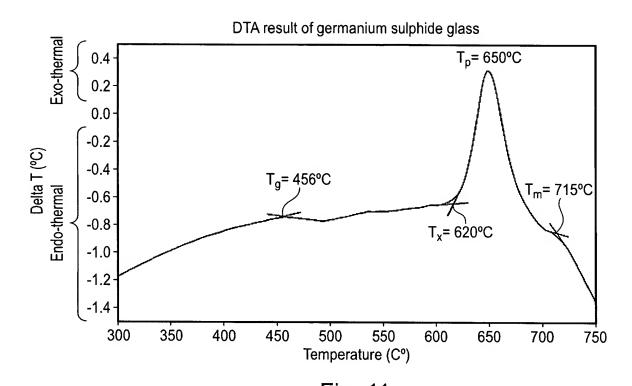


Fig. 11
Shows the thermal properties of germanium sulphide glass by DTA analysis

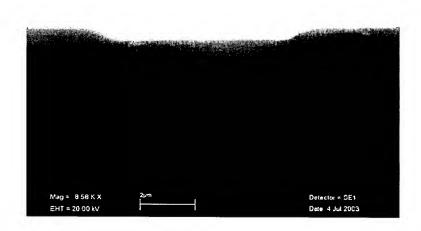


Fig. 12
Demonstration of conformal coatings on a structured substrate

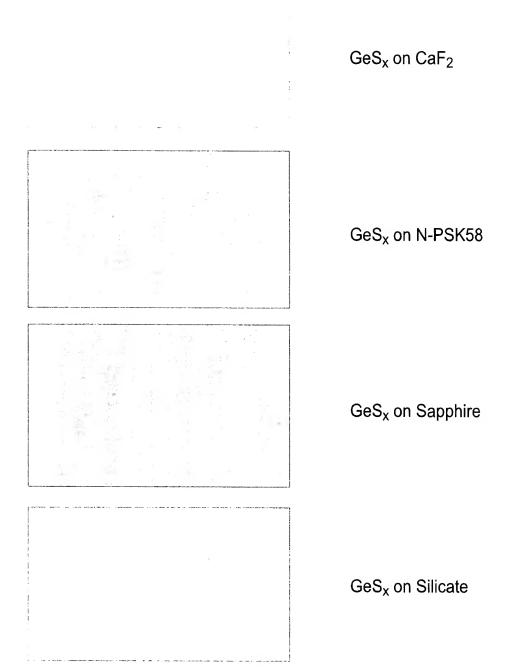


Fig. 13

Demonstration of deposition on a variety of substrate materials

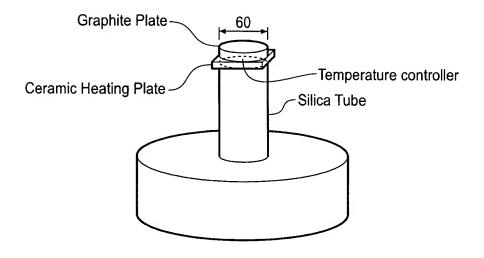


Fig. 14
Direct heating of substrate in a cold wall reactor

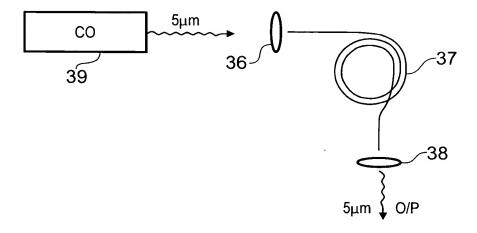


Fig. 15

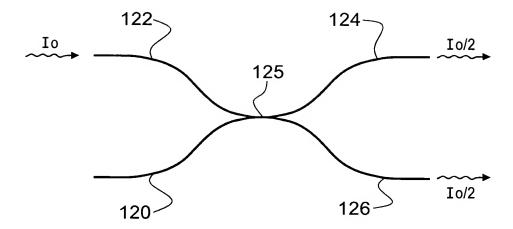
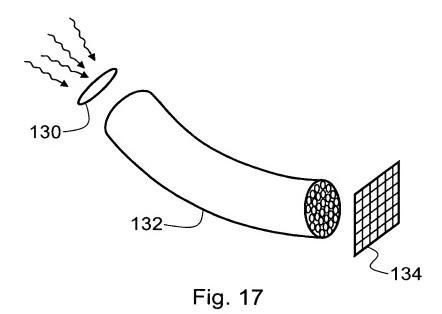


Fig. 16



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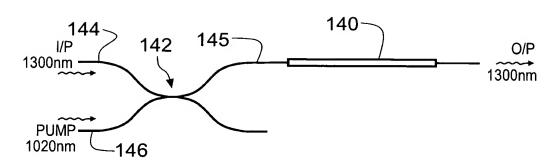


Fig. 18

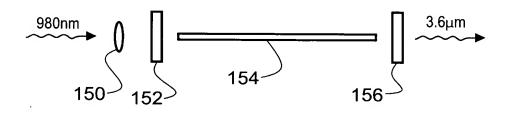


Fig. 19

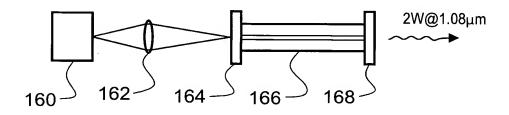
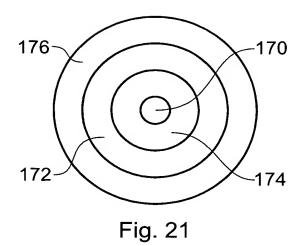
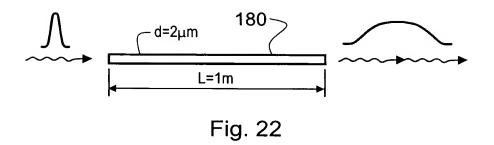
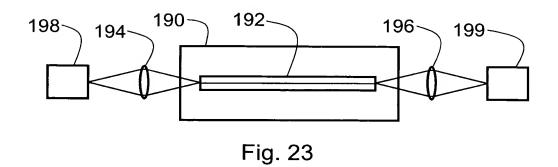


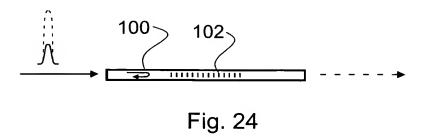
Fig. 20

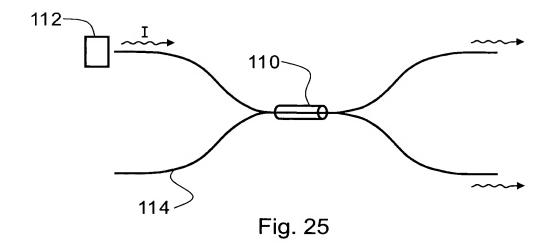
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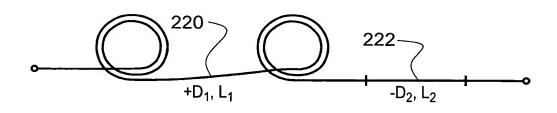


Fig. 26

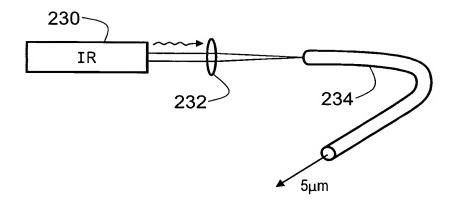


Fig. 27